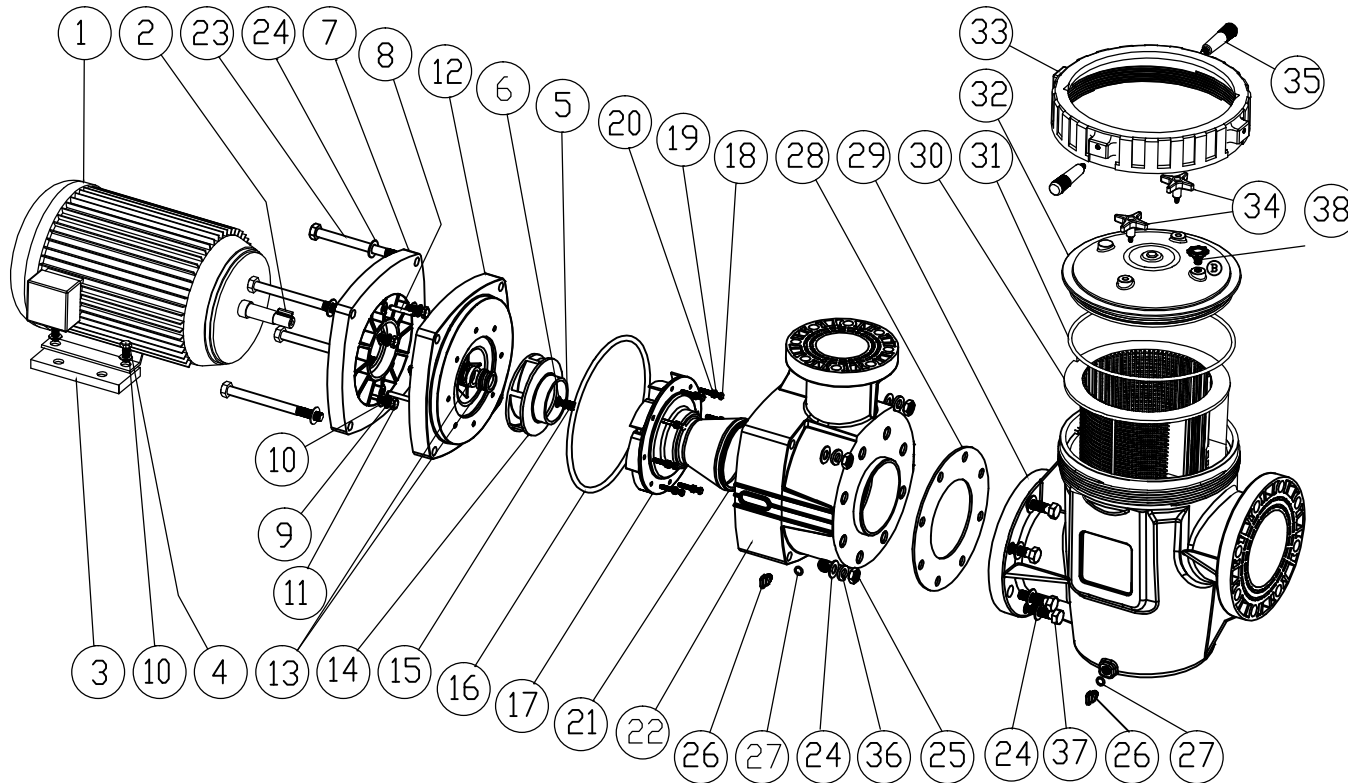




22	634604	PUMP HOUSING W/INSERTS 10HP	1
21	634606	ORING BS353	1
20	6340030	WASHER M6 SS304	8
19	645461	SPRING WASHER 1/4" SS304	8
18	W32587	BOLT HEX 1/4" UNC X 2 1/4" SS316 (15HP)	8
	634652	BOLT HEX 1/4" UNC X 1 3/4" SS304	8
	6346130	IMPELLER 11.0KW W/INSERT	1
17	634603	DIFFUSER 12.5HP C/W NOZZLE	1
	634602	DIFFUSER 7.5HP & 10HP C/W NOZZLE	1
16	634605	ORING ID283XCS9.5MM	1
15	634651	SCREW S/HEAD 3/8" UNCX1" SS304	1
	634611	IMPELLER 7.5HP W/INSERT	1
14	634610	IMPELLER 10HP W/INSERT	1
	634609	IMPELLER 12.5HP W/INSERT	1
	6346130	IMPELLER 11.0KW W/INSERT	1
13	63401629	MECHANICAL SEAL ASSY 1" TYPE 6 M30070	1
12	634601	PUMP SEAL PLATE W/INSERTS	1
11	W12768	BOLT 1/2"X1.25" SS304	4
10	6340936	PLAIN WASHER M12 SS304	12
9	W12769	SPRING WASHER 1/2" S/STEEL	4
8	6340650	DOWEL PIN 5/16"X54MM SS316	2
7	634600	MOTOR ADAPTOR PLATE	1
6	6302181	WASHER M10 SS304	1
5	6345035	SPRING WASHER 3/8" S/STEEL	1
4	6340920	BOLT M12*25MM HEXAGON S/S 304	4
3	6340743	MOTOR SUPPORT SPACER 132F 12.5HP & 15HP	2
	6340742	MOTOR SUPPORT SPACER 7.5HP & 10HP	2
2	63450660	KEY 3/16" X 3/16" X 30MM SS316	1
	6340402102	MOTOR 5.5KW 3PH BAKER HYDRO EURI IE2	1
	6340402203	MOTOR 7.5KW 3PH BAKER HYDRO EURI IE3	1
1	6340402503	MOTOR 9.5KW 3PH MBAKER HYDRO EURI IE3	1
	6340402305	MOTOR 11KW MEC 132F EURO1 IE3	1

Item No.	Part Number	Part Description	Qty
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Ⓔ	1/3/2020	Remove flange gasket and related hardwares in "Loose Items Packed in PE Bag" as a result of creation of PNM2161002, HYDROSTAR PLUS FLANGE KITS	—
Ⓓ	10/1/19	Added 9.5kW Motor, Diffuser, Impeller and Diffuser Screws	—
Ⓒ	18/6/18	Update drawing to include motor support spacer for 12.5HP pump	—
Ⓑ	30/6/16	Added air release valve. Added 9.5kW Motor, Impeller and Diffuser. Added 4pcs x 6340936 at Motor Adaptor Plate	—
Ⓐ	29/7/15	Added Notes, Tightening torque & Table for loose items packed in PE Bag	—
—	8/5/15	INITIAL RELEASE	—
NO	DATE	CHANGE	APP

GENERAL TOLERANCES

UNLESS OTHERWISE SPECIFIED (DIMENSIONS ARE IN MILLIMETERS)			
0 TO 12	±0.10	153 TO 228	±0.45
13 TO 38	±0.14	229 TO 330	±0.80
39 TO 88	±0.21	330 TO 457	±1.15
89 TO 152	±0.28		

PRINT DISTRIBUTION		MACHINE SYMBOL	
Production	Spare Parts	Clean	∞
Inspection	Purchase	Rough M/C	▼
Method	Assembly	Fine M/C	▼▼
Accounts	Service Dept	Grind	▼▼▼

Supersedes—		OK FOR PRODUCTION		DATE	
Superseded by—		Drm		JAN Date 8/5/15	
Scale		NTS		Proj.	
Check		LL		App	
Matl.					
Type & Part		EXPLODED VIEW			
		HYDROSTAR PLUS PUMP			
		(PN:2461250 / 2461000 / 2460750)			
Drg. No		WFE-0762			